

INFOSHEET SILKSCREEN PRINTING.

Our stock items can be printed by means of silkscreen printing. The possibilities of silkscreen printing are large, but there are some points of attention and restrictions.

DELIVERY SPECIFICATIONS

- Use PANTONE® Solid Coated colours. Full colour printing is not possible;
- Use PANTONE® Solid Uncoated colours for kraft paper;
- We recommend solid colours (100%). Some gradients and / or printing in register can be a problem, ask us about the possibilities;
- Overlapping colours cannot be printed;
- The artwork must be supplied in Adobe Illustrator (.ai or .eps file);
- Ensure that the file is vectorized and do not use (pixel) images;
- Ensure that the text in the design is converted to outlines.

TEMPLATES

We have a template available for every product. The template can be opened in illustrator and is made in the true format (100%). The template is provided with a maximum printable area. The artwork needs to be placed within this area.

GOOD TO KNOW

The products are printed by hand, which can result in a small shift with a tolerance of 5 - 8 mm. Printing in register can therefore be a problem. To ensure that your printing is suitable for screen printing, you can always send us an example of the printing so that we can advise you on this.

INKS

We print with opaque inks (water-based). Nevertheless, it is possible that coloured material has an influence on the printing colour. It is also possible that (especially with rough structures) the material is visible under the printed area.

PRINTING QUALITY

The product and the fineness of the material influence the printing quality. To be able to print the design as well as possible, we advise you to adhere to the overview below. Broadly we indicate what the minimum line thickness and text size should be. Your design will always be checked by us and possibly adjusted for the benefit of the print quality. We will send you a PDF print proof before production. We will take your order into production after validation of the PDF print proof.

Product	Minimum line thickness in positive print	Minimum line thickness in negative print	Minimum corps size (based on Arial regular)*
Jute, juca, sailor bags	3 pt (1 mm)	6 pt (2 mm)	26 pt (± 9 mm)
Felt, canvas, PP woven, cork, non-woven, nylon, 600 D	2 pt (0,7 mm)	4 pt (1,4 mm)	16 pt (± 5 mm)
Cotton, bamboo, ZEROTREE®, satin, polyester	1 pt (0,35 mm)	2 pt (0,70 mm)	12 pt (± 4 mm)
Paper, cardboard, plastic	0,5 pt (0,18 mm)	1 pt (0,36 mm)	10 pt (± 3,5 mm)

* Keep the minimum size of the corps with light or decorative letters 2x.